# Autoxidation catalysis for C–C bond cleavage in lignin increases the theoretical aromatic monomer yield

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### Background

- Aromatic monomer yield from most lignin depolymerization strategies is solely from aryl-ether (C–O) bond cleavage, which limits aromatic monomer yields to ≤ 40 wt%.
- The added ability to conduct catalytic C–C bond cleavage in lignin would increase the theoretical monomer yield from lignin to near 100%.

#### Approach

• We developed a catalytic autoxidation strategy to cleave C–C bonds in lignin-derived dimers and oligomers.

#### Results

- The industrial autoxidation catalyst system, Co/Mn/Br in acetic acid with O<sub>2</sub> cleaves aliphatic C–C linkages in lignin model dimers with conversions of 87-99%.
- Acetylation is a technically viable strategy to overcome phenol inhibition in autoxidation catalysis.
- Lignin streams that contain only C–C bonded dimers and oligomers enable the production of bio-available aromatic monomers.
- Biological funneling experiments demonstrated that the oxidation products can be converted to muconic acid,

# Significance

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• This work demonstrates a C–C bond catalytic strategy to overcome the aromatic monomer yield ceiling set by C–O bond cleavage in lignin alone.

Gu, NX. et al., ACS Central Science (2023), DOI:10.1021/acscentsci.3c00813

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Overall lignin conversion approach featuring an oxidative C–C bond cleavage process to generate oxidized monomers that are suitable for biological funneling to a single product.



Monomer content in the starting acetyl oligomer material and resulting oxidation mixture (products quantified by UHPLC and LC-MS). Oxidation yields are an average of four runs. Wt % values expressed as the weight of total oxidation products/weight of acetyl oligomer substrate.